

iFlex EPDM®

Description

iFlex EPDM® is a type of synthetic rubber that is commonly used across many industries.

iFlex EPDM® is made from ethylene, propylene, and diene monomers and is a very versatile and durable type of rubber with many applications.

Key Features

- Excellent adhesion to many materials.
- Extremely flexible.
- Weather and water resistant.
- UV resistant.
- Root resistant.
- Available with normal and rapid hardening grades of adhesive.
- Good resistance to many chemicals.
- Versatile system suitable for many difficult situations.

Technical Properties

Tensile Strength	11.67N/mm ²
Tear Strength	13.54N/mm
Shore A Hardness	91%
Elongation at Break	320%
Thickness	1.5mm
color	Black
polymer	EPDM



Application Instructions

Surface Preparation: Ensure that surfaces to be sealed are clean, dry, sound and free from frost. Age of concrete 4-6 weeks depending on environmental conditions. Clean all joints of release agents, water repellents, laitance, dust, dirt, old sealants and other contaminants which could impair adhesion. Nonporous surfaces should be cleaned and degreased by wiping with a suitable solvent such as **iSolv S40®** Universal Cleaner on an oil and lintfree cloth before application of sealant. Porous substrates should be mechanically cleaned using a steel brush, sanding disc or any similar means.

Note: When using any solvent, always provide adequate ventilation. Avoid heat, sparks and open flames. Use solvent resistant gloves. Observe and follow all precautions listed on solvent container label.

Installation: Measure and cut to exact length needed for continuous length, being careful not to pull or stretch the membrane. Make sure that both deck edge surfaces are properly levelled. High spots shall be cut and low spots shall be filled in.

Do not install if the joint's anticipated movement will exceed the system's movement range. Minimize splice points by installing membrane in longest possible continuous lengths.

Do not allow any of the components to freeze prior to installation. Store all **EpoMortar SF®** out of direct sunlight in a dry location.

iFlex EPDM®

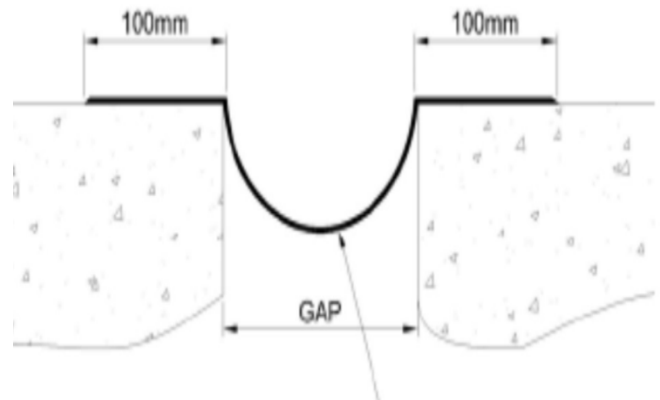
Consult an iChemEG representative for additional information. Proper application is the responsibility of the user. Field visits by iChemEG personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

Mixing EpoMortar SF® : Mix parts A+B together for at least 2 minutes with a mixing spindle attached to a slow speed electric drill (max. 500 rpm) until the material becomes smooth in consistency. Avoid aeration while mixing. Then, pour the whole mix into a clean container and stir again for approx. 1 more minute at low speed to keep air entrapment at a minimum. Mix only that quantity which can be used within its potlife.

Selection of iFlex EPDM® tape size: Selection of the correct tape size (width) and of a suitable iChemEG adhesive depends on the expected performance. If necessary, ask for technical advice. For higher movement, place and fix tape in a loop into the joint.

Apply a suitable thoroughly mixed **EpoMortar SF®** adhesive on both sides of the joint / crack onto the prepared substrate, using a suitable trowel. If the concrete substrate is damp, force the adhesive well into the substrate. Layer thickness of adhesive should be 2 mm and the width on each side at 100 mm.

Apply the **EpoMortar SF®** within the open time of the adhesive. Press the tape firmly and without trapping air into the adhesive by using a suitable roller. The adhesive should be squeezed out on both sides of the tape by ~ 6 mm.



Store

Store components in original containers in a clean, dry location. Ensure temperature or moisture sensitive components are stored in a tempered location. The recommended storage temperature is from -5 °C to *30 °C.

Contractor to provide temporary protective covers on all installed finished surfaces. Protection is required to guard against both surface abrasions as well as overloading of horizontal deck components by construction traffic.

Packaging

Available in : Rolls of 20 m

Width : 20, 25, 30, 50 cm

Protect

The **iFlex EPDM®** must be protected from mechanical damage.

Technical Data Sheet - January 2025, Version 1.2.2

